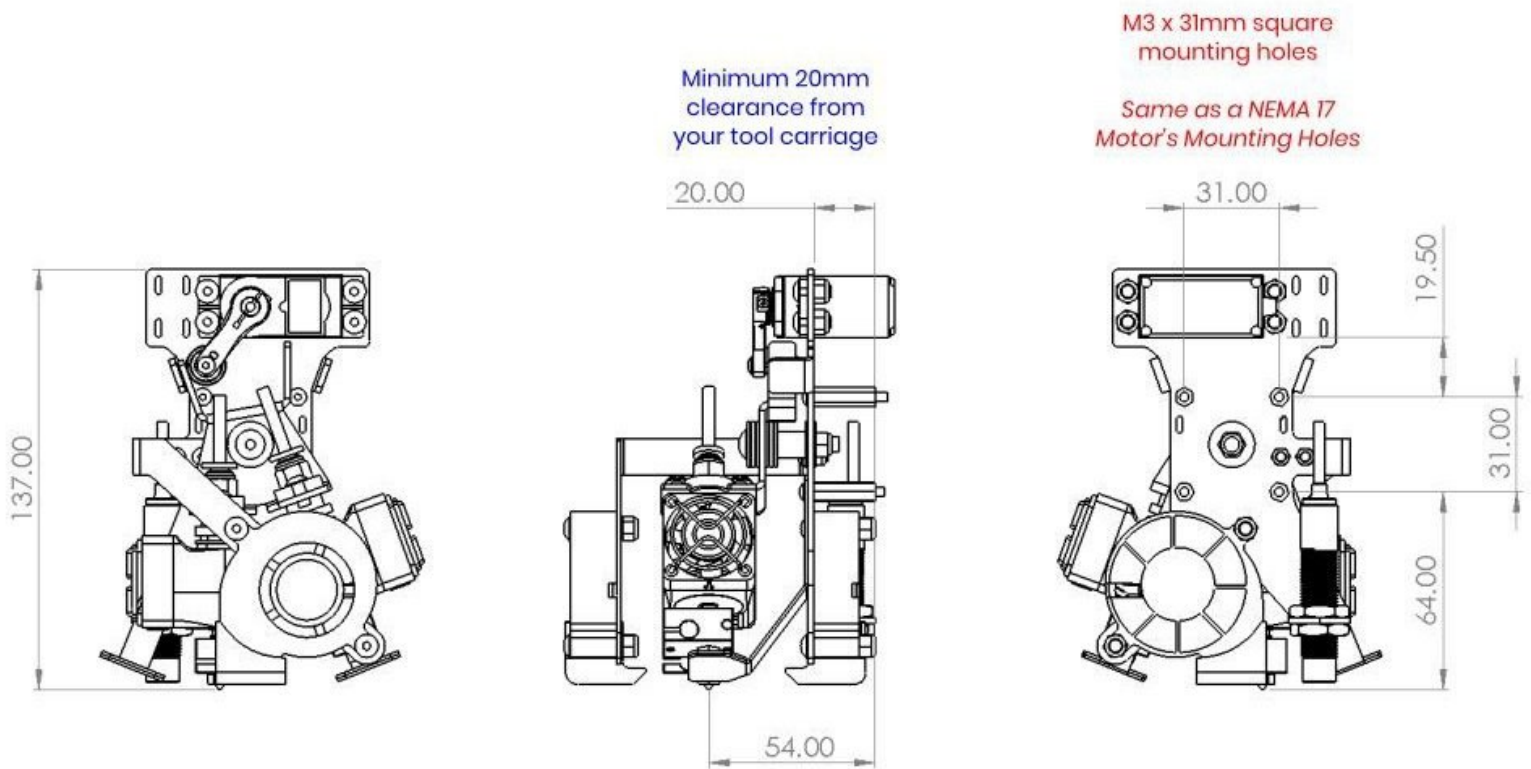


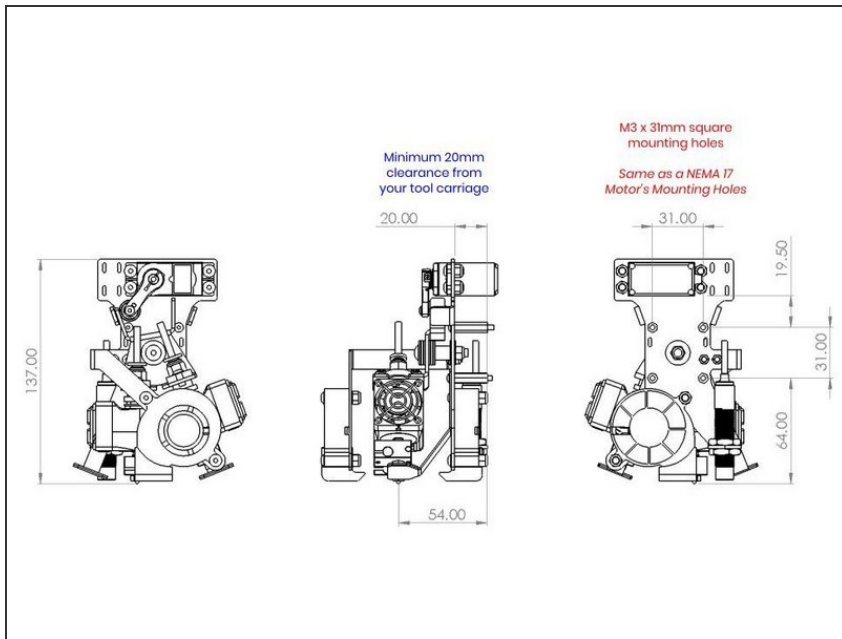
Makertech

DSE Only - Stage 01: Preparing your Printer

Written By: Makertech



Step 1 — 3D Model of the Dual Switching Extruder



- Before installing you may find it helpful to model the DSE (Dual Switching Extruder) in CAD before beginning your installation.
- [DSE STEP Model](#)

Step 2 — Bowden Extruder Preparations



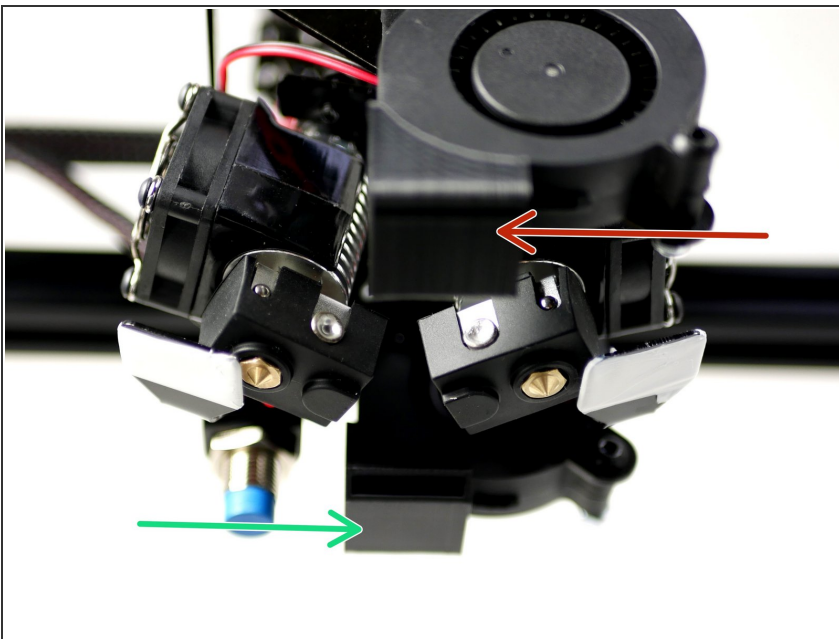
- Make sure you have space for mounting two bowden extruders onto the frame of your printer.
- Make sure the extruders have a clear path for the PTFE tubing that will lead to the Hotends.
- Make sure there's also a clear path for the wiring from the extruders to your control board also.
- Cable lengths: 2M (12V may vary)
- PTFE tube length: 60CM

Step 3 — DSE Assembly Mounting Checks



- The Entire DSE assembly will be fixed to your printers' tool carriage by 4 M3 bolts.
- The mounting holes should be spaced 31mm square.
- Spacing around the carriage should also be considered.
- If your printers gantry is a piece of 2020 aluminium extrusion you may be able to use the Proforge 2S tool carriage, available for separate purchase [here](#).

Step 4 — Fan Shrouds

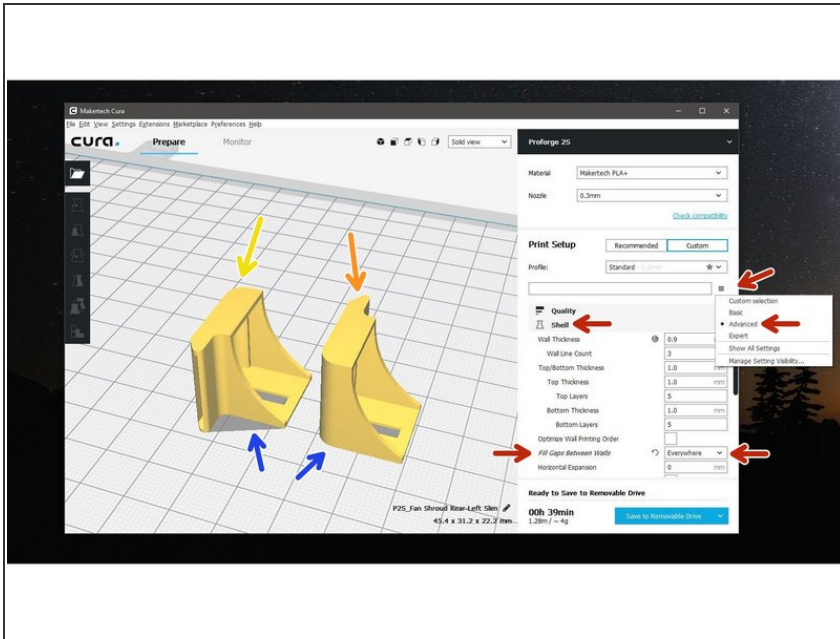


① Fan shrouds can be found here, you can download and print them first before making modifications to your current setup.

● [DSE Rear Fan Shroud](#)

● [DSE Front Fan Shroud](#)

Step 5 — Printing the Fan Shrouds



- When arranging the models in Cura make sure to have the large flat side flat against the build platform.
- From the setup menu check Advanced, scroll down to the Shell tab and set Fill Gaps Between Walls to Everywhere.